



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.4001

Job Sheet 175981



Part No: 646.4001

Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 5/22/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/22/18	5/22/18	0.00	0.00	Start Up Stores/Pkg-1		APR 27 2018
110	Packaging	1 pcs	5/22/18	5/22/18	0.00	0.00	Packaging1-1		DAS 58
120	QC	1 pcs	5/22/18	5/22/18	0.00	0.00	QC4		9-89
125	DC	1 pcs	5/22/18	5/22/18	0.00	0.00	DC		APR 30 2018
130	Packaging	1 pcs	5/22/18	5/22/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	5/22/18	5/22/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP 646.4001

Descriptions: 130 - Identify and pack for shipping as per PPP 646.4001 Location: _____

DAS 21 9-89 APR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	90-Start up Operation	5031229
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5041548
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5044945
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5084101
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	90-Start up Operation	5020598
646.2910	Deflector	1 Ea (1 ea)	90-Start up Operation	5058167
646.3001	Lower Cable Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5056950
646.3110	Channel	1 Ea (1 ea)	90-Start up Operation	5059069
646.3210	Support	1 Ea (1 ea)	90-Start up Operation	5045159
646.3301	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5060222
646.3510	Strut	1 Ea (1 ea)	90-Start up Operation	5036134
646.3511	Strut	1 Ea (1 ea)	90-Start up Operation	5050435
646.3610	Filler	1 Ea (1 ea)	90-Start up Operation	5021581
646.3710	Doubler	1 Ea (1 ea)	90-Start up Operation	5002104
646.3711	Clip	1 Ea (1 ea)	90-Start up Operation	5038199
646.3712	Clip	1 Ea (1 ea)	90-Start up Operation	5026726
646.3713	Gusset	1 Ea (1 ea)	90-Start up Operation	5026788
646.3714	Gusset	1 Ea (1 ea)	90-Start up Operation	5026731
646.3715	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	5058216
646.3716	Gauge Bracket	1 Ea (1 ea)	90-Start up Operation	5027170
646.3717	Doubler	1 Ea (1 ea)	90-Start up Operation	5050430



Container No: S064738



Part: 646.4001

Job No: 175981

Serial No/Batch: S064738

Revision:

Inspector:

Date: 04/24/18

646.3718	Custom Washer	2 Ea (2 ea)	90-Start up Operation	S050315
646.3719	Doubler	2 Ea (2 ea)	90-Start up Operation	S050441
646.3810	Bracket	2 Ea (2 ea)	90-Start up Operation	S058167
646.3811	Radius Block	1 Ea (1 ea)	90-Start up Operation	S057808
646.3812	Gusset Bracket	2 Ea (2 ea)	90-Start up Operation	S052076
646.3813	AS350 Strut Bracket	1 Ea (1 ea)	90-Start up Operation	S053988
646.3910	Shim	4 Ea (4 ea)	90-Start up Operation	S051515
646.3911	Shim	1 Ea (1 ea)	90-Start up Operation	S051519
646.3912	Shim	4 Ea (4 ea)	90-Start up Operation	S051511
646.3913	Shim	1 Ea (1 ea)	90-Start up Operation	S051513
646.9410	Shim	1 Ea (1 ea)	90-Start up Operation	F140671
647.0112	Strut Bracket	2 Ea (2 ea)	90-Start up Operation	S054605
647.7703	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	S050812
650.9201	Eyelet Bracket Assembly	2 Ea (2 ea)	90-Start up Operation	S043733
AN3-11A	Bolt	10 Ea (10 ea)	90-Start up Operation	S027721
AN3-12A	Bolt	2 Ea (2 ea)	90-Start up Operation	S048376
AN3-13A	Bolt	1 Ea (1 ea)	90-Start up Operation	S038733
AN3-3A	Bolt	4 Ea (4 ea)	90-Start up Operation	S015688
AN3-4A	Bolt	10 Ea (10 ea)	90-Start up Operation	S09388
AN3-5A	Bolt	2 Ea (2 ea)	90-Start up Operation	S041126
AN3-6A	Bolt	2 Ea (2 ea)	90-Start up Operation	S000530
AN316C4R	Nut, Jam	2 Ea (2 ea)	90-Start up Operation	S019359
AN44-5A	Eyebolt	2 Ea (2 ea)	90-Start up Operation	S041156
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation	S037516
AN665-34R	Clevis	2 Ea (2 ea)	90-Start up Operation	S041157
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	90-Start up Operation	S041159
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation	S019278
MS20426AD5-7	Rivet	2 Ea (2 ea)	90-Start up Operation	S03848
MS20470AD5-5.5	Rivet	8 Ea (8 ea)	90-Start up Operation	FM134063
MS20470AD5-6	Rivet	8 Ea (8 ea)	90-Start up Operation	F124089
MS20470AD5-7	Rivet	3 Ea (3 ea)	90-Start up Operation	F123425
MS21042L3	Nut	63 Ea (63 ea)	90-Start up Operation	S038164
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation	S043901
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	S044234
MS21047-3	Nut Plate	18 Ea (18 ea)	90-Start up Operation	S00620
MS24693-C278	Screw	5 Ea (5 ea)	90-Start up Operation	S016502
MS24694-S51	Screw	5 Ea (5 ea)	90-Start up Operation	S051859
MS24694-S54	Screw	2 Ea (2 ea)	90-Start up Operation	S024430
MS24694-S55	Screw	3 Ea (3 ea)	90-Start up Operation	FM138621-0
MS27039-08-13	Screw	2 Ea (2 ea)	90-Start up Operation	S019320-1
MS27039-1-10	Screw	2 Ea (2 ea)	90-Start up Operation	S005145
MS27039-1-12	Screw	6 Ea (6 ea)	90-Start up Operation	S019332
MS27039-1-16	Screw	24 Ea (24 ea)	90-Start up Operation	S049833
MS27039-1-19	Screw	22 Ea (22 ea)	90-Start up Operation	S050057
MS27039-1-20	Screw	2 Ea (2 ea)	90-Start up Operation	S000680
MS27039-1-21	Screw	4 Ea (4 ea)	90-Start up Operation	S037684
NAS1149F0332P	Washer	144 Ea (144 ea)	90-Start up Operation	S057525
NAS1149F0363P	Washer	2 Ea (2 ea)	90-Start up Operation	S027738
NAS1149F0432P	Washer	4 Ea (4 ea)	90-Start up Operation	S050055
NAS1149FN832P	Washer	4 Ea (4 ea)	90-Start up Operation	S020604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0129	8	448	0
	600.0990	1	22	0
	600.0991	1	21	0
	600.1012	1	25	0
	600.1013	5	30	0
	646.2910	1	9	0
	646.3001	1	7	0
	646.3110	1	21	0
	646.3210	1	7	0
	646.3301	1	6	0

646.3510	1	26	0
646.3511	1	15	0
646.3610	1	19	0
646.3710	1	73	0
646.3711	1	29	0
646.3712	1	41	0
646.3713	1	34	0
646.3714	1	40	0
646.3715	2	48	0
646.3716	1	27	0
646.3717	1	31	0
646.3718	2	52	0
646.3719	2	22	0
646.3810	2	21	0
646.3811	1	28	0
646.3812	2	16	0
646.3813	1	18	0
646.3910	4	41	0
646.3911	1	42	0
646.3912	4	30	0
646.3913	1	58	0
646.9410	1	121	0
647.0112	2	86	0
647.7703	2	16	0
650.9201	2	20	0
AN3-11A	10	235	0
AN3-12A	2	103	0
AN3-13A	1	55	0
AN3-3A	4	796	0
AN3-4A	10	504	0
AN3-5A	2	396	0
AN3-6A	2	255	0
AN316C4R	2	44	0
AN44-5A	2	21	0
AN4C7A	2	89	0
AN665-34R	2	38	0
CCR264SS3-02	36	482	0
CR3213-5-3	14	180	0
MS20426AD5-7	2	1,201	0
MS20470AD5-5.5	8	373	0
MS20470AD5-6	8	1,167	0
MS20470AD5-7	3	197	0
MS21042L3	63	2,448	0
MS21042L4	2	3,323	0
MS21042L8	2	0	0
MS21047-3	18	406	0
MS24693-C278	5	60	0
MS24694-S51	5	264	0
MS24694-S54	2	115	0
MS24694-S55	3	170	0
MS27039-08-13	2	415	0
MS27039-1-10	2	301	0
MS27039-1-12	6	343	0
MS27039-1-16	24	588	0
MS27039-1-19	22	261	0
MS27039-1-20	2	69	0
MS27039-1-21	4	102	0
NAS1149F0332P	144	3,125	0
NAS1149F0363P	2	239	0
NAS1149F0432P	4	2,245	0
NAS1149FN832P	4	3,306	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002686	S063475	AN3-11A	Bolt	S027721	ST349	10
002686	S063474	AN3-12A	Bolt	S048376	ST349	2
002686	S063473	AN3-13A	Bolt	S038733	ST349	1
002686	S063472	AN3-4A	Bolt	S019388	ST350	10
002686	S063471	AN3-5A	Bolt	S041106	ST350	2
002686	S063470	AN3-6A	Bolt	S000530	ST350	2
002686	S063469	AN316C4R	Nut, Jam	S019359	ST331	2
002686	S063468	AN44-5A	Eyebolt	S041156	ST339	2
002686	S063467	AN4C7A	Bolt	S027516	ST345	2
002686	S063466	AN665-34R	Clevis	S041157	ST330	2
002686	S063465	CCR264SS3-02	Cherry Rivet	S041159	ST321	36
002686	S063464	CR3213-5-3	Cherry Rivet	S019378	ST319	14
002686	S063463	MS20426AD5-7	Rivet	F153848	ST311	2
002686	S063462	MS20470AD5-5.5	Rivet	FM134063	ST309	8
002686	S063461	MS20470AD5-6	Rivet	F124089	ST309	8
002686	S063460	MS20470AD5-7	Rivet	F123425	ST309	3
002686	S063459	MS21042L08	Nut	S044234	ST303	2
002686	S063458	MS21042L3	Nut	S038764	ST303	63
002686	S063457	MS21042L4	Nut	S045901	ST303	2
002686	S063456	MS21047-3	Nut Plate	S020620	ST301	18
002686	S063455	MS24693-C278	Screw	S016502	ST287	5
002686	S063454	MS24694-S51	Screw	S004859	ST284	5
002686	S063453	MS24694-S54	Screw	S024480	ST284	2
002686	S063452	MS24694-S55	Screw	FM138621.0	ST283	3
002686	S063451	MS27039-08-13	Screw	S019320-1	ST278	2
002686	S063450	MS27039-1-10	Screw	S005145	ST280	2
002686	S063449	MS27039-1-12	Screw	S049832	ST280	6
002686	S063448	MS27039-1-16	Screw	S049833	OVER006	24
002686	S063447	MS27039-1-19	Screw	S050051	ST280	22
002686	S063446	MS27039-1-20	Screw	S000680	ST280	2
002686	S063445	MS27039-1-21	Screw	S037684	ST280	4
002686	S063444	NAS1149F0332P	Washer	S057525	ST262	144
002686	S063443	NAS1149F0363P	Washer	S027738	ST262	2
002686	S063442	NAS1149F0432P	Washer	S050055	ST262	4
002686	S063441	NAS1149FN832P	Washer	S020604	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002686	S064318	600.0129	VHB Tape	s031229	CCK096	8
002686	S064317	600.0990	Magnabond 6398 Part A Size 112 ml	s044948	LG050	1
002686	S064316	600.0991	Magnabond 6398 Part B Size 112 ml	s044949	LG050	1
002686	S064315	600.1012	Sealant PR1425B2 (#654 sem)	s054101	CCK017	1
002686	S064314	600.1013	021200-3M Tape Primer 94 Primer 24216	S020598	CCK096	5
002686	S064313	646.3001	Lower Cable Cutter Assembly	s056954	CCK023	1
002686	S064312	646.3110	Channel	s059069	CCK020	1
002686	S064311	646.3210	Support	s045159	CCK020	1
002686	S064310	646.3510	Strut	s036174	CCK103	1
002686	S064309	646.3511	Strut	s050455	CCK108A	1
002686	S064308	646.3610	Filler	s021581	CCK104	1
002686	S064307	646.3710	Doubler	s002104	CCK006	1
002686	S064306	646.3711	Clip	s038799	CCK104	1
002686	S064305	646.3712	Clip	s026726	CCK104	1
002686	S064304	646.3713	Gusset	s026788	CCK104	1
002686	S064303	646.3714	Gusset	s026731	CCK104	1
002686	S064302	646.3715	Strut Doubler	s050316	CCK105	2
002686	S064300	646.3716	Gauge Bracket	s027170	CCK105	1
002686	S064299	646.3717	Doubler	s050430	CCK105	1
002686	S064298	646.3718	Custom Washer	s050515	CCK105	2
002686	S064297	646.3719	Doubler	s050441	CCK105	2
002686	S064294	646.3810	Bracket	s058167	CCK105	2
002686	S064293	646.3811	Radius Block	s057868	CCK105	1
002686	S064292	646.3812	Gusset Bracket	s058076	CCK105	2
002686	S064291	646.3813	AS350 Strut Bracket	s057988	CCK105	1
002686	S064290	646.3910	Shim	s051515	CCK105	4
002686	S064289	646.3911	Shim	s051519	CCK105	1
002686	S064288	646.3912	Shim	s051511	CCK105	4
002686	S064287	646.3913	Shim	s051513	CCK105	1
002686	S064286	646.9410	Shim	f140671	CCK011	1
002686	S064285	647.0112	Strut Bracket	s054605	CCK106	2
002686	S064284	647.7703	Strut Assembly	s050812	CCK114	2
002686	S064263	650.9201	Eyelet Bracket Assembly	S043733	CCK127	2
002686	S063475	AN3-11A	Bolt	S027721	ST349	10
002686	S063474	AN3-12A	Bolt	S048376	ST349	2
002686	S063473	AN3-13A	Bolt	S038733	ST349	1
002686	S064262	AN3-3A	Bolt	S015688	ST350	4
002686	S063472	AN3-4A	Bolt	S019388	ST350	10
002686	S063471	AN3-5A	Bolt	S041106	ST350	2
002686	S063470	AN3-6A	Bolt	S000530	ST350	2
002686	S063469	AN316C4R	Nut, Jam	S019359	ST331	2
002686	S063468	AN44-5A	Eyebolt	S041156	ST339	2
002686	S063467	AN4C7A	Bolt	S027516	ST345	2
002686	S063466	AN665-34R	Clevis	S041157	ST330	2
002686	S063465	CCR264SS3-02	Cherry Rivet	S041159	ST321	36
002686	S063464	CR3213-5-3	Cherry Rivet	S019378	ST319	14
002686	S063463	MS20426AD5-7	Rivet	F153848	ST311	2
002686	S063462	MS20470AD5-5.5	Rivet	FM134063	ST309	8
002686	S063461	MS20470AD5-6	Rivet	F124089	ST309	8

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002686	S063460	MS20470AD5-7	Rivet	F123425	ST309	3
002686	S063459	MS21042L08	Nut	S044234	ST303	2
002686	S063458	MS21042L3	Nut	S038764	ST303	63
002686	S063457	MS21042L4	Nut	S045901	ST303	2
002686	S063456	MS21047-3	Nut Plate	S020620	ST301	18
002686	S063455	MS24693-C278	Screw	S016502	ST287	5
002686	S063454	MS24694-S51	Screw	S004859	ST284	5
002686	S063453	MS24694-S54	Screw	S024480	ST284	2
002686	S063452	MS24694-S55	Screw	FM138621.0	ST283	3
002686	S063451	MS27039-08-13	Screw	S019320-1	ST278	2
002686	S063450	MS27039-1-10	Screw	S005145	ST280	2
002686	S063449	MS27039-1-12	Screw	S049832	ST280	6
002686	S063448	MS27039-1-16	Screw	S049833	OVER006	24
002686	S063447	MS27039-1-19	Screw	S050051	ST280	22
002686	S063446	MS27039-1-20	Screw	S000680	ST280	2
002686	S063445	MS27039-1-21	Screw	S037684	ST280	4
002686	S063444	NAS1149F0332P	Washer	S057525	ST262	144
002686	S063443	NAS1149F0363P	Washer	S027738	ST262	2
002686	S063442	NAS1149F0432P	Washer	S050055	ST262	4
002686	S063441	NAS1149FN832P	Washer	S020604	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Plc 646 2910 _____
646 3301 _____